

**Indexable insert for turning CCMT 120404, for medium machining, Grade: HBT020****Order data**

Order number	260219 HBT020
GTIN	4062406257033
Item class	22D

**Technical description**

Tool material	Carbide
Main application	P
Feed f	0.12 - 0.3 mm/rev.
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Coating	TiCN
Chip breaker	PM
Grade	HBT020
Corner radius	0.4 mm

Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed $v_c$ main application	100 - 280 m/min
Type of product	Indexable insert for turning